

# CLOSURE

ANGLEKUT™ | CLOSURE FOAM™



Value through the Roof.

**If you want an easy-order,  
superior seal beveled  
closure, Anglekut's got  
you covered**

# What's your angle?

- Order with one simple form
- Quick turnaround
- Wire cut to precisely match panel profile/angle
- True fit, fewer gaps
- Won't bleed or dry out



Why beveled closures? Because a beveled closure's unique design creates a **superior seal** between metal roof panels that stops heavy and damaging water from getting in and around the hips and valleys of the roof.

And because Anglekut™ can be made at any angle, it will **fit any profile** and seal out wind, water, birds, and noise. That makes this product ideal for use in the construction of barns, warehouses, house roofs, and other types of metal roof structures.

Beveled closure designs make a valley or hip application **easy to install**. And you wind up with a seal as air tight as standard 90-degree closure strips.

Anglekut beveled closures are made from crosslink polyethylene foam, the same material as M-Cell closures, which means they'll **last the lifetime of the building**. Because the product **doesn't bleed, dry out, or dissolve with weather and UV exposure**, using 1-1/2" thick foam increases the strength of the beveled closure and ensures a superior seal of the open area.

The dynamic design of these beveled closures makes it an easy replacement for materials like polyurethane strips or caulking.

Think it will be hard to order a beveled closure product? No way. Just fill out

Anglekut **Easy-Order Form** on the back of this sheet. You'll get **quick turnaround, too!**

If you want a truly superior seal beveled closure, there's only one that will make the cut. Anglekut.

**ANGLEKUT**  
One element of the Marco WEATHER-TITE™ SYSTEM



# Anglekut™ easy order form

It's fast and easy to order Angle-Kut. Just call **1-800-800-8590** and we'll walk you through each step in minutes!

Anglekut™



Anglekut easy order form

Date \_\_\_\_\_ Customer P.O.# \_\_\_\_\_ Job # \_\_\_\_\_

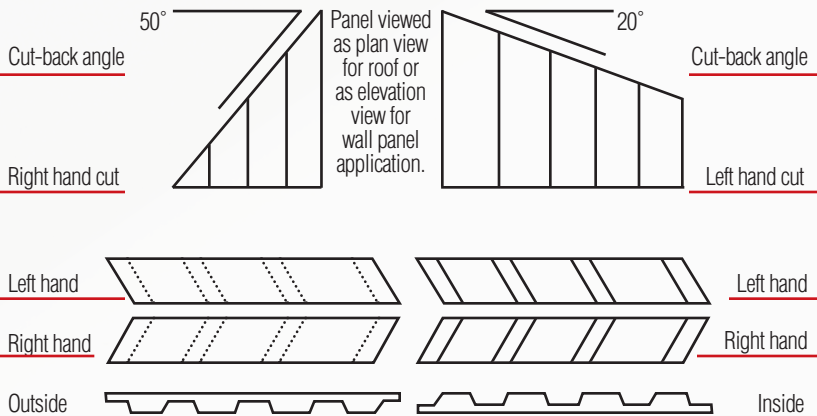
**Complete the following information for each separate closure configuration and beveled angle:**

1. Panel Name: \_\_\_\_\_
2. Application: End Wall \_\_\_\_\_ Hip \_\_\_\_\_ Valley \_\_\_\_\_
3. Cut-back Angle: \_\_\_\_\_
4. Roof Slope (Rise/Run) \_\_\_\_\_ / \_\_\_\_\_
5. A. Number of Panels - Inside: Left Hand \_\_\_\_\_ Right Hand \_\_\_\_\_  
 Outside: Left Hand \_\_\_\_\_ Right Hand \_\_\_\_\_

**OR**

- B. Quantity in Lineal Ft. - Inside: Left Hand \_\_\_\_\_ Right Hand \_\_\_\_\_  
 Outside: Left Hand \_\_\_\_\_ Right Hand \_\_\_\_\_

**Key to order entry information:**



AngleKut represents yet another Marco Industries technological development in bringing you innovative, higher quality, and more economical products for the building industry.

To order: [1.800.800.8590](tel:18008008590) | [MarcoIndustries.com](http://MarcoIndustries.com) | [info@MarcoIndustries.com](mailto:info@MarcoIndustries.com)



# Get closure

Custom Fit Foam  
Closure System

- **Less Money**  
Economically priced  
without sacrificing quality
- **Less Worry**  
Tests better than  
competitors  
and lasts longer
- **Less Cleanup**  
Pre-scrapped for quicker  
install and easier cleanup

*UV resistant designed  
to last 40 years or more*

Closure-Foam™ comes in 400 standard profiles, six types of foam and custom sizes that are easy to order. Designed to stay put, Marco's M63™ industrial adhesive eliminates blow away problems. The generous 1/4" adhesive bead can be applied to either the flat or the ribbed side of Closure-Foam and it even adheres in subfreezing temperatures and on wet surfaces.

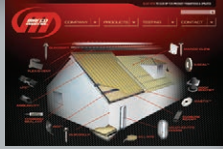
**CLOSURE-FOAM™**

Interlocking dovetails are also available to eliminate gaps, ensure a snug end-to-end fit and are available with or without adhesive. They ship pre-scrapped leaving you with less job site cleanup.

Closure-Foam is economically priced without sacrificing quality. Marco's crosslink polyethylene foam has a unique coating which gives it better UV resistance and better durability than the industry standard. Independent testing confirms Marco's 1.5 density foam provides better UV stability than competitive products with a 2.0 density.



One element of the Marco WEATHER-TITE™ SYSTEM



FOAM CLOSURES

SEALANTS

VENTILATION

FLASHING

DOORS

FASTENERS

UNDERLAYMENT



## SPECS & EASY INSTALL

See our installation animations online at [MarcoIndustries.com](http://MarcoIndustries.com)



**MASTIX**  
Butyl tape



**ANGLEKUT**  
Beveled foam closure

Installation is easy with Mastix and Anglekut

PROPERTY / TEST	STANDARD	UNITS	LD24 VALUE
Nominal Density - Skin/Skin	BS ISO 7214 1998	kg/m <sup>3</sup>	24
Cell Size - Typical Diameter	Internal	mm	0.3
Compression Stress-Strain: 10% compression	BS ISO 7214 1998	kPa	34
25% compression		kPa	53
40% compression		kPa	85
50% compression		kPa	118
Compression Set: 25% comp., 22hr, 23°C	BS ISO 7214 1998	% set	13
½ hr recovery: 25 mm cell-cell 24hr recovery: 25 mm cell-cell		% set	5
Compression Set: 50% comp., 22hr, 23°C		% set	27
½ hr recovery: 25 mm cell-cell 24hr recovery: 25 mm cell-cell		% set	19
Tensile Strength	ISO 7214 1998	kPa	320
Tensile Elongation		%	130
Tear Strength	BS EN ISO 8067 1995	N/m	495
Shore Hardness 00 Scale: 10mm cell/cell thickness	ISO 868 1985	00	50
Recommended operating temperature range*	Internal	°C	+100 max / -70 min
Thermal Conductivity - mean temp of 10°C	ISO 8302 1991	W /m.K	0.0392
Flammability: Automotive	FMVSS.302 - Burn rate	<100mm/min.	Pass: 12 mm & thicker
Flammability: Horizontal Burn Rate	ISO 7214 1998	mm/sec	5mm thick / 2.1
		mm/sec	13mm thick / 1.5
Durometer	50	Shore 00	
Water		lbs/ft <sup>3</sup>	5%

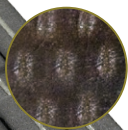
Closure Foam represents yet another Marco Industries development in bringing you innovative, higher quality, and more economical products for the building industry.

Marco Weather-Tite®  
**System Advantage**

With Marco's Rapid Response™ get more of what you need faster and easier. Take advantage of free shipping with low minimum orders. Marco - we're big on customer service and small on hassle. Build it smart. Buy it smarter.

MarcoIndustries.com

1.800.800.8590

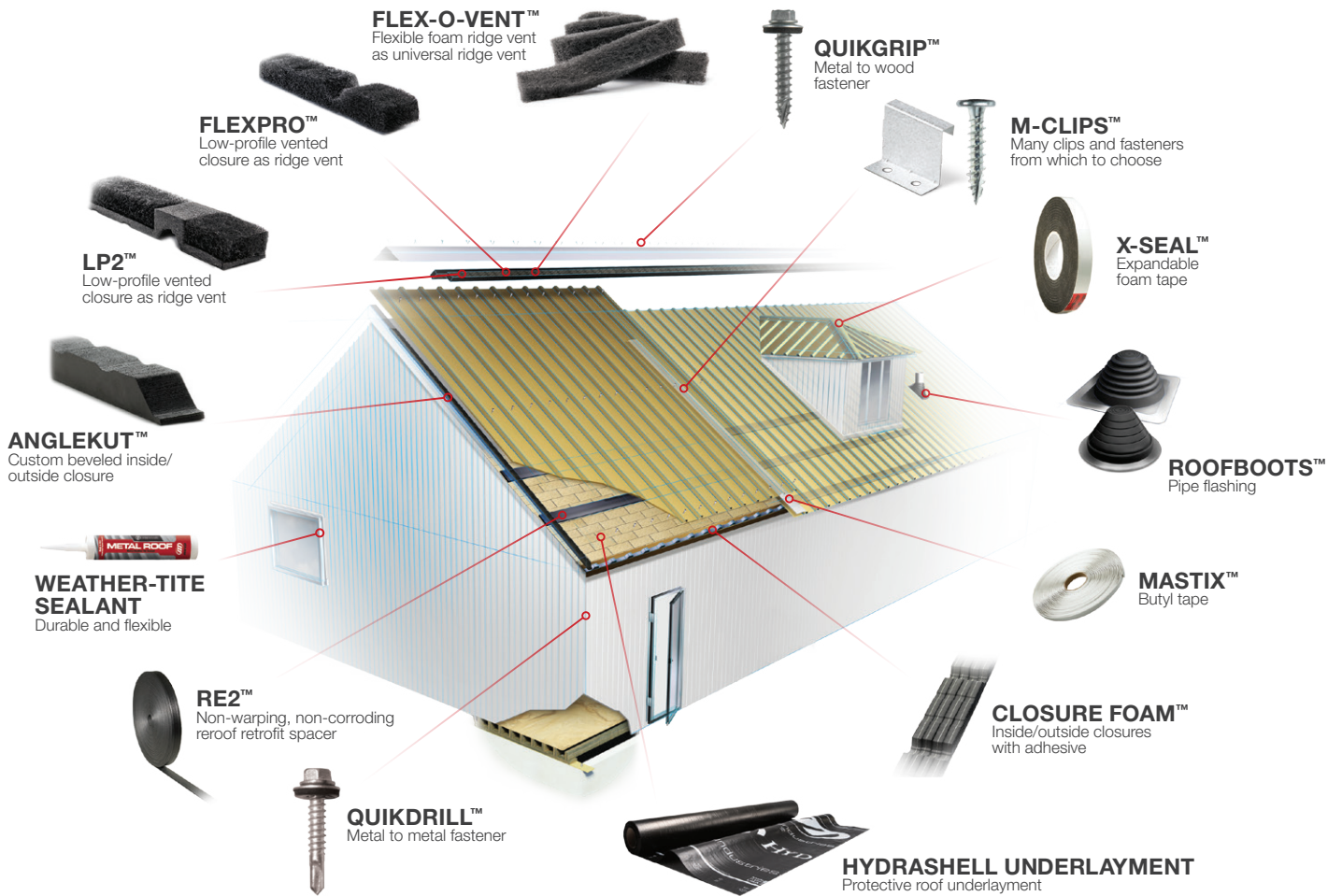


This protective coating forms under extreme pressure during the process of manufacturing and shields the product from harmful UV rays.



**Value Through The Roof.** Value drives everything we do. That's why we've delivered industry-leading customer service for more than twenty years. And that's why we developed the Marco Weather-Tite System—a comprehensive line of products that offers easy installation, remarkable building ventilation, lower utility costs, extreme durability, and outstanding warranties. If you want to build it right, buy it smart. Get more quality, more performance and more value ... from Marco.

## The Marco Weather-Tite System



Value through the Roof.

800.800.8590 / MarcoIndustries.com



Marco's Rapid Response™ delivers, faster and easier. Take advantage of free shipping with low minimum orders.